## BPM Forceful Mini



**BPM Forceful Mini Rigid Arm Manipulators** are designed for **stable and controlled transport of loads under weightless conditions.** They are especially characterized by the **safe handling of off-set loads and vibration-free operation.** 

Maximum Safety – Brake and safety systems compliant with CE standards
Off-Set Load Handling – Stable balance with asymmetrical load distribution
Vibration-Free Transport – Smooth, shock- and vibration-free movement
Weightless Operation – Nearly zero operator effort thanks to pneumatic balancing
Precise Positioning – Micro-adjustments and full control in all directions
Drift Control – Special brakes ensure secure stopping
Flexible Mounting – Floor, ceiling, or rail-mounted configurations available
Gripper Options – Standard hooks or customized gripping tools

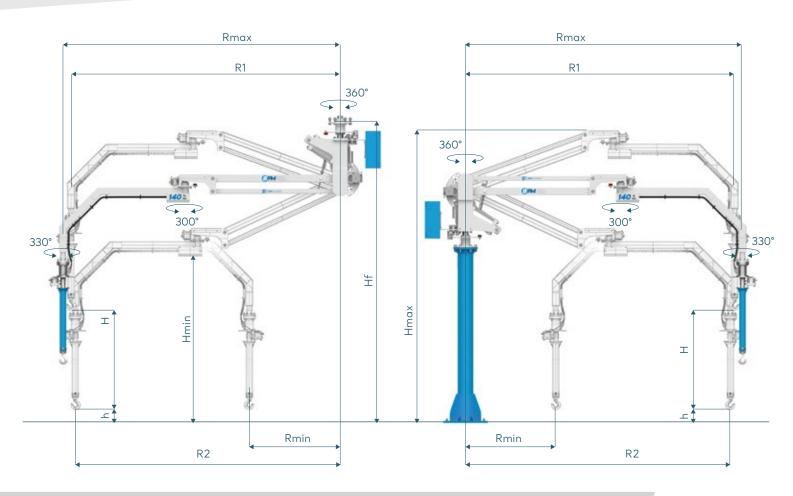
Operates with dry, filtered (40 $\mu$ m), oil-free compressed air at min. 0.7/0.8 MPa Max. load capacity: **140 kg**, max. working radius: **3.000 mm**, vertical stroke: **1.600 mm** Air consumption per cycle: **50–100 NI** 





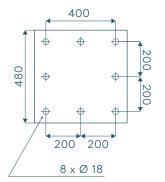


## Forceful Mini Technical Details



Maximum Load Capacity [kg]		140	140	100	70
Max. Working Radius [mm]	Rmax	1600	2000	2500	3000
Min. Working Radius [mm]	Rmin	680	750	785	850
Vertical Stroke [mm]	Н	900	1130	1370	1600
Min. Pick-up Height [mm]	*h	200	200	200	200
Max. Manipulator Height [mm]	*Hmax	3150	3270	3390	3510
Max. Ceiling Mounting Height [mm]	*Hf	3630	3750	3870	4000
Lower Edge of Main Body [mm]	*Hmin	2000	2000	2000	2000
Working Radius at Top Position [mm]	R1	1445	1805	2265	2725
Working Radius at Bottom Position [mm]	R2	1645	1830	2295	2755

<sup>\*</sup> Dimensions may vary depending on customer-specific requirements.



Base Plate Dimensions [mm]



## Tailor-made solutions



















